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PRODUCT SPECIFICATION

PRODUCT DETAILS

Product Name BC HOT HONEY SAUSAGE MIX 5x567g
Kerry Code New: 20757937

Product Description Appearance: Red/orange free-flowing powder with rusk and chilli flake visuals
Aroma: Sweet/chilli
Flavour: Sweet honey and heat

INGREDIENT DECLARATION

Breadcrumb [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Yeast] (60-70%), Sugar (10-20%), Spices (Red Chili Pepper, Ginger, Paprika, White Pepper) (5-10%), Garlic Powder (2-5%), Salt (2-5%), Stabiliser (E450) (2-5%), Honey Powder (2-5%), Tomato Powder (2-5%), Yeast Extract (<2%), Rapeseed Oil (<2%), Preservative (E223) (<2%), Acid (E330) (<2%), Antioxidant (E330) (<2%), Flavourings (<2%).

The ingredient declaration above must be labelled up on the final product to include all declarable data in line with the current Food Labelling Regulations, as amended.

USAGE DETAILS

12.5%
Please see recipe A196 on the Lucas Ingredients website

Kerry Code 20757937
Spec Version: 001
Spec Status: Commercialised Kerry Approved

Issue date:
Revision Date: 12/21/2023
Page 1 of 9

ALLERGEN DATA				
Allergen	Requires Labelling? Yes/No	Source	Present on Line? Yes/No	Present on Site? Yes/No
Peanuts and products thereof	No		No	No
Nuts (other than peanuts) and products thereof (1)	No		No	No
Cereals containing gluten (2)	Yes	Breadcrumb (Wheat Flour)	Yes	Yes
Crustaceans and products thereof	No		No	No
Egg and products thereof	No		Yes	Yes
Fish and products thereof	No		Yes	Yes
Soybeans and products thereof	No		Yes	Yes
Milk and products thereof (including lactose)	No		Yes	Yes
Celery and products thereof	No		Yes	Yes
Mustard and products thereof	No		Yes	Yes
Sesame Seeds and products thereof	No		No	No
Molluscs and products thereof	No		No	No
Lupin and products thereof	No		No	No
Sulphur Dioxide/Sulphites > 10ppm	Yes	Preservative (E223)	Yes	Yes
Conforms to Regulation (EU) 1169/2011 annex II as amended.				
<p>(1) Nuts, namely: almonds (<i>Amygdalus communis</i> L.), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews (<i>Anacardium occidentale</i>), pecan nuts (<i>Carya illinoensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia vera</i>), macadamia or Queensland nuts (<i>Macadamia ternifolia</i>) and products thereof, except for nuts used for making alcohol distillates including ethyl alcohol of agricultural origin;</p> <p>(2) Cereals containing gluten. namely; wheat (such as spelt and khorasan wheat), rye, barley, oats or their hybridised strains, and products thereof. except; (a) wheat based glucose syrups including dextrose(*); (b) wheat based maltodextrins(*); (c) glucose syrup based on barley; (d) cereals used for making alcoholic distillates including ethyl alcohol of agricultural origin;</p> <p>(*) And the products thereof, in so far as the process that they have undergone is not likely to increase the level of allergenicity assessed by the Authority for the relevant product from which they originated.</p>				

STATEMENT OF ORIGIN BREAKDOWN		
Ingredient	% Banding	Geographical Origins
Breadcrumb [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Yeast]	60 - 70	United Kingdom; USA; India; China; Germany; Denmark; France; Italy; Netherlands; Belgium
Sugar	10 - 20	Brazil; Israel; El Salvador; Austria; Belgium; Bulgaria; Croatia; Cyprus; Czech Republic; Denmark; Estonia; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Latvia; Lithuania; Luxembourg; Malta; Netherlands; Poland; Portugal; Romania; Slovakia; Slovenia; Spain; Sweden; United Kingdom
Spices (Red Chili Pepper, Ginger, Paprika, White Pepper)	5 - 10	China; India; Malawi; Peru; Spain; Zimbabwe; Nigeria; Tanzania; Australia; Vietnam; Brazil; Cambodia; Indonesia; Madagascar; Malaysia; Sri Lanka; Spain; Tanzania
Garlic Powder	2 - 5	China; India; Mexico
Salt	2 - 5	United Kingdom; China; Germany; Denmark; France; Italy; Netherlands
Stabiliser (E450)	2 - 5	Austria; China; Belgium; France; Germany; India; Mexico; Thailand; USA; Canada
Honey Powder	2 - 5	Argentina; Austria; France; Mexico; Romania
Tomato Powder	2 - 5	Belgium; Germany; Spain; Israel; Portugal; USA
Yeast Extract	<2	United Kingdom; Brazil; France; Colombia
Rapeseed Oil	<2	Argentina; Austria; Australia; Belgium; Bulgaria; Cyprus; Czech Republic; Germany; Denmark; Estonia; Spain; Finland; France; United Kingdom; Greece; Croatia; Hungary; Ireland; Italy; Kyrgyzstan; Lithuania; Luxembourg; Latvia; Moldova; Malta; Netherlands; Poland; Portugal; Romania; Serbia; Russian Federation; Sweden; Slovenia; Slovakia; Ukraine; Uruguay
Preservative (E223)	<2	Italy
Acid (E330)	<2	Austria
Antioxidant (E330)	<2	China; Netherlands; United Kingdom; USA
Flavourings	<2	United Kingdom; USA; China; Italy

Kerry EMEA has the policy of purchasing raw materials against a given specification from approved suppliers. We may on occasion need to add origin as a result of economic stability, crop and harvest variations, safety alert etc, it may be necessary to change the source of a material with short notice. Kerry will proactively communicate such changes to customers where required, as part of our internal Change Control process.



KEY PERFORMANCE PARAMETERS

Test	Min	Target	Max	Units	Method
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Appearance to match previously accepted delivery.					
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NUTRITION INFORMATION

Nutrient	Typical Value	Unit
Energy in kJ	1,426.26	KJ/100G
Energy in Kcal	336.19	KCAL/100G
Total Fat	2.43	G/100G
Saturated Fat	0.38	G/100G
Monounsaturated Fat	0.69	G/100G
Polyunsaturated Fat	0.97	G/100G
Total Carbohydrates	71.94	G/100G
Available Carbohydrates	69.75	G/100G
Carbohydrates as Sugars	17.05	G/100G
Carbohydrates as Starch	51.17	G/100G
Dietary Fibre	4.34	G/100G
Protein	8.26	G/100G
Salt (NaCl)	4.25	G/100G
Sodium	2,846.07	MG/100G
Moisture	7.48	G/100G
Ash	8.98	G/100G
Ethanol (Alcohol)	0.02	G/100G

Data Source

Calculated from raw material data. Values quoted are typical and should be used for guidance purposes only.

SUITABILITY DATA

**Yes = Suitable,
No = Unsuitable**

Comment/Certification Status

Vegetarian (Ova-lacto)	Yes	
Vegan	No	
Coeliac <100ppm gluten (by calculation)	No	
Coeliac <20ppm gluten (by calculation)	No	
	Suitable / Not Suitable	
Kosher	Suitable	
Halal	Not Suitable	
Organic	Not Suitable	

GENETICALLY MODIFIED MATERIALS

Does the product require labelling as genetically modified under current EU Labelling Regulations? No

IONISING RADIATION

Does the product require labelling as Irradiated or contain any irradiated ingredients under current EU Labelling Regulations? No

ADDITIVES

E Number	Name of Additive	Ingredient Additive Present in	Quantity in Ingredient mg/kg	Function in Ingredient
E1520	PROPAN-1,2-DIOL (PROPYLENE GLYCOL)	Flavourings	17.28	CARRIER
E170	CALCIUM CARBONATES	Breadcrumb [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Yeast]	2,334.94	STATUTORY ADDITIVE
E220	SULPHUR DIOXIDE	Sugar	1.20	NONE (CARRY OVER)
E223	SODIUM METABISULPHITE	Preservative (E223)	5,280.00	PRESERVATIVE
E300	ASCORBIC ACID	Antioxidant (E330)	1,600.00	ANTIOXIDANT
E330	CITRIC ACID	Rapeseed Oil Rapeseed Oil Acid (E330)	3,600.32	PROCESSING AID
E450 (III)	TETRASODIUM DIPHOSPHATE	Stabiliser (E450)	16,000.00	STABILISER
E451(I)	PENTASODIUM TRIPHOSPHATE	Stabiliser (E450)	16,000.00	STABILISER
E516	CALCIUM SULPHATE	Breadcrumb [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Yeast]	124.19	CARRIER
E535	SODIUM FERROCYANIDE	Salt Yeast Extract Breadcrumb [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Yeast]	0.56	ANTI - CAKING AGENT
E551	SILICON DIOXIDE	Tomato Powder	264.00	ANTI - CAKING AGENT

RECOMMENDED SHELF-LIFE & STORAGE

Transport & Storage Conditions: Contract Haulier
Cool and dry. Keep sealed when not in use.

Shelf life (original package): 365 days

PACKAGING

Pack Size (Net)	5 x 0.567KG
No. packs per case/outer	
No. units per pallet	
Pack Type Inner	
Pack Type Outer	
Pallet Type	

LEGISLATION & WARRANTY STATEMENT

The product will be manufactured and packaged in accordance with all current, relevant EU legislation. The information stated is provided in good faith. It is based upon the product formulation, the data provided by our raw material suppliers and the factory of manufacture at the date of issue of this specification. It is the responsibility of the user to ensure this information is appropriate and complete with respect to the specific use intended for the product. Local national regulations should be consulted for the intended specific application and declaration as legislation may vary from country to country. The shelf-life as stated has been established to allow for conditions which may be experienced for short periods during the storage and distribution of the product.

FREE FROM LIST		
	Yes = Absent, No = Present	Comments
Animal Products		
Lactose	Yes	
Beef/ Derivatives	Yes	
Chicken/ Derivatives	Yes	
Lamb/ Mutton/ Derivatives	Yes	
Pork/ Derivatives	Yes	
Other Animal Products/ Derivatives	No	Honey Powder
Rennet	Yes	
Cereal / Vegetable / Fruit Products		
Maize/ Derivatives	No	Honey Powder, Acid (E330
Garlic/ Derivatives	No	Garlic Powder
Onion/ Derivatives	Yes	
Cinnamon/ Extract	Yes	
Vegetables/ Derivatives	No	Sugar, Rapeseed Oil, Garlic Powder, Spices (Red Chili Pepper), Honey Powder
Fruit & Fruit Derivatives	No	Flavouring, Tomato Powder
Wheat/ Derivatives	No	Breadcrumb [Wheat Flour]
Rye/ Derivatives	Yes	
Barley/ Derivatives	Yes	
Oats/ Derivatives	Yes	
Nuts and seeds (including oils or other derivatives)		
Palm/ Derivatives	Yes	
Coconuts/ Derivatives	Yes	
Nut oils/ Derivatives excl Peanut	Yes	
Seed oil/other Vegetable oils (excl sesame)	No	Rapeseed Oil
Other seeds	Yes	

	Yes = Absent, No = Present	Comments
Other		
Preservatives	No	Preservative (E223)
Artificial Flavourings	Yes	
Flavourings	No	Flavourings
Smoke Flavourings	Yes	
Artificial Colours	Yes	
Natural Colours	Yes	
3 MCPD (if present, give level in ppb)		
Alcohols	No	Flavouring
BHA/BHT	Yes	
Aspartame	Yes	
Additives (please list all)	No	See Additives List
Organic Acids	No	Acid (E330), Yeast Extract
Caffeine	Yes	
Cocoa/ Derivatives	Yes	
Nucleotides	Yes	
HVP/TVP	Yes	
MSG and other glutamates	Yes	
Yeast/ Extract	No	Yeast Extract, Breadcrumb [Yeast]

Note: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the intolerance data supplied, manufacturers and/or suppliers cannot always provide absolute guarantees relating to the total absence of trace carry-over residues of other materials into their products. Kerry Ingredients & Flavours Limited therefore cannot give absolute guarantees in this regard.

CONFIDENTIALITY

This document and the information contained within it remains the property of Kerry Ingredients & Flavours Limited and must not be disclosed to any third party without prior written permission of the company.

AUTHORISATION

**This specification has been approved by Kerry
 Regulatory & Scientific Affairs**

Authorised on behalf of Customer

Signature/Stamp



Date 21-Dec-2023

Date

Kerry Ingredients & Flavours Limited will assume acceptance of this specification if our customer does not state otherwise in writing within 28 days after the receipt of this specification.

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Page 9 of 9