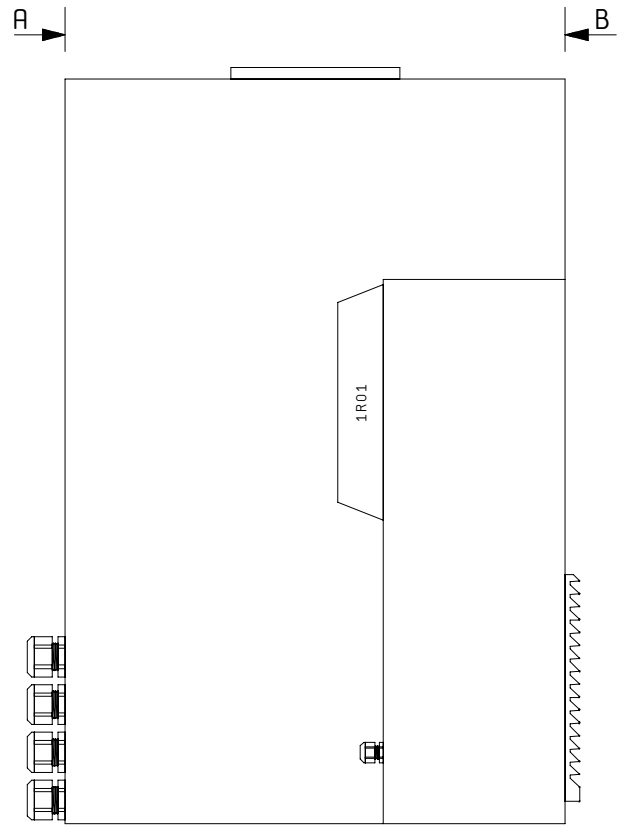
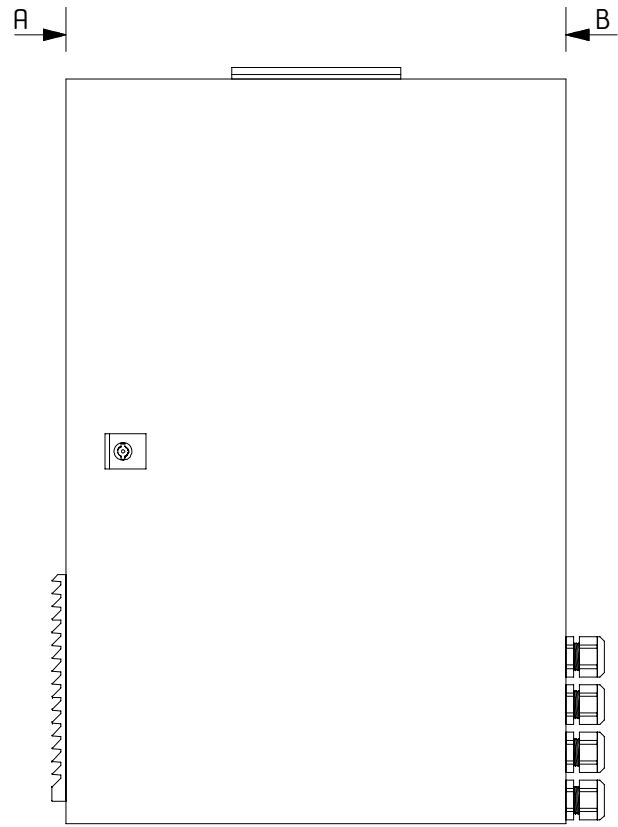


SCHUTZVERMERK NACH DIN 34 BERICHTEN 1

1 2 3 4 5 6 7 8 9



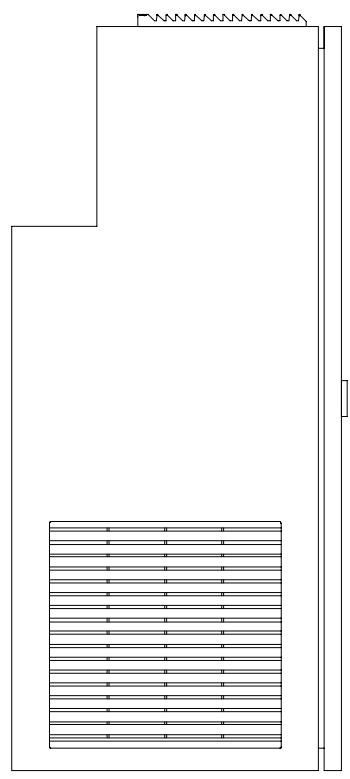
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2										4				
						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer		37517_02	+	
						APPROVED			ORDER-NO.			DRAWINGNUMBER	SHEET	3
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	24. Feb. 2005	TYPE	RVF 327 F/P/A			SP37500017	OF	29
													A	
													4	

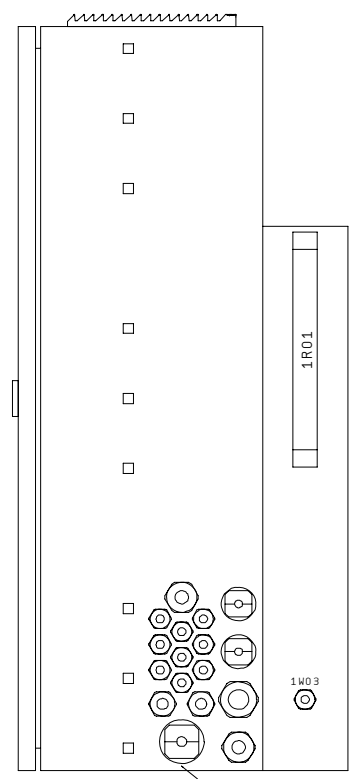
SCHUTZVERMERK NACH DIN 34 BERICHTEN 1
NOTE PROTECTION DIN 34 1

1 2 3 4 5 6 7 8 9

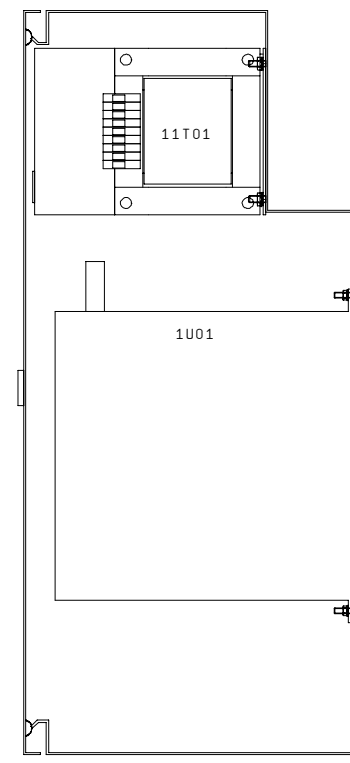
A



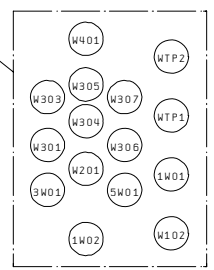
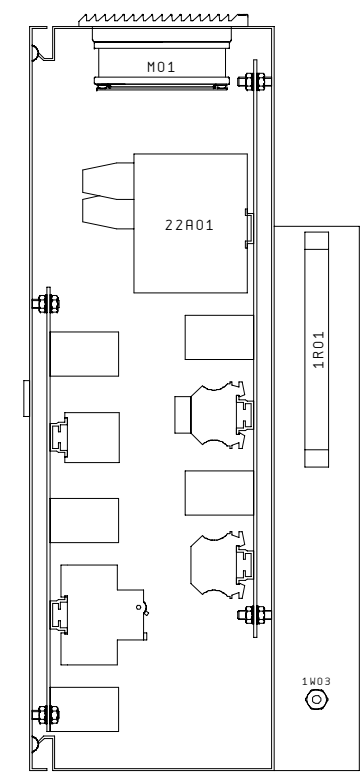
B




C-C



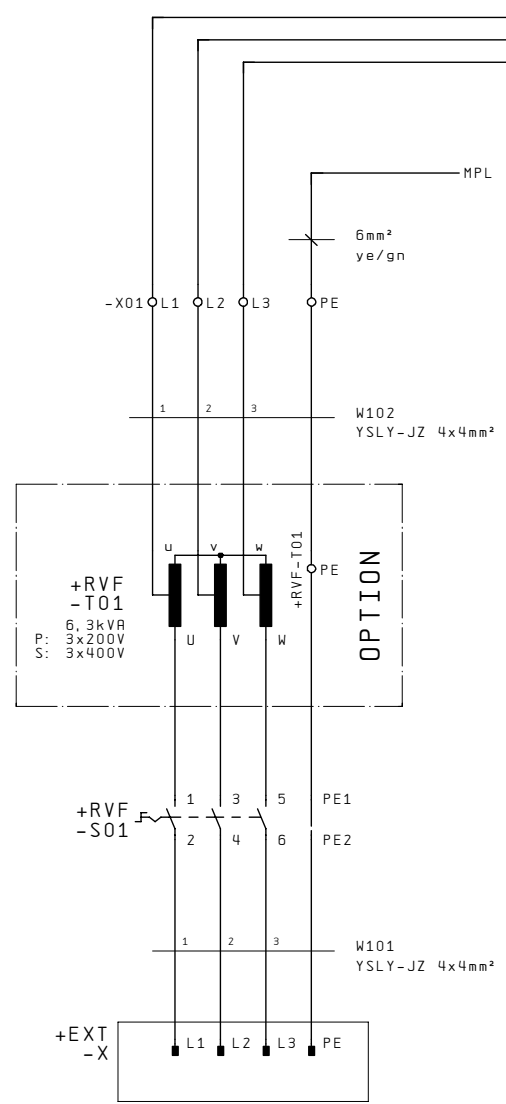
D-D



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4										6									
DRAWN 12. Dez. 2007 KKE PURCHASER REX TECHNOLOGIE										TITLE Assembly drawing									
CHECKED										COMMISSION Vacuuum stuffer									
APPROVED										ORDER-NO.									
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	28. Apr. 2006	TYPE	RVF 327 F/P/A						FILE-NO.	=	/		
															37517_02	+			
										DRAWINGNUMBER					SHEET	5	A		
										SP37500017					OF	29	4		

L1/7.0
L2/7.0
L3/7.0



400V/50Hz
Back-up fuse 16A

Protective measures and devices must comply with the applicable national regulations and standards such as EN50178 and EN60204. The derivation current can exceed 3.5mA AC and 10mA DC!

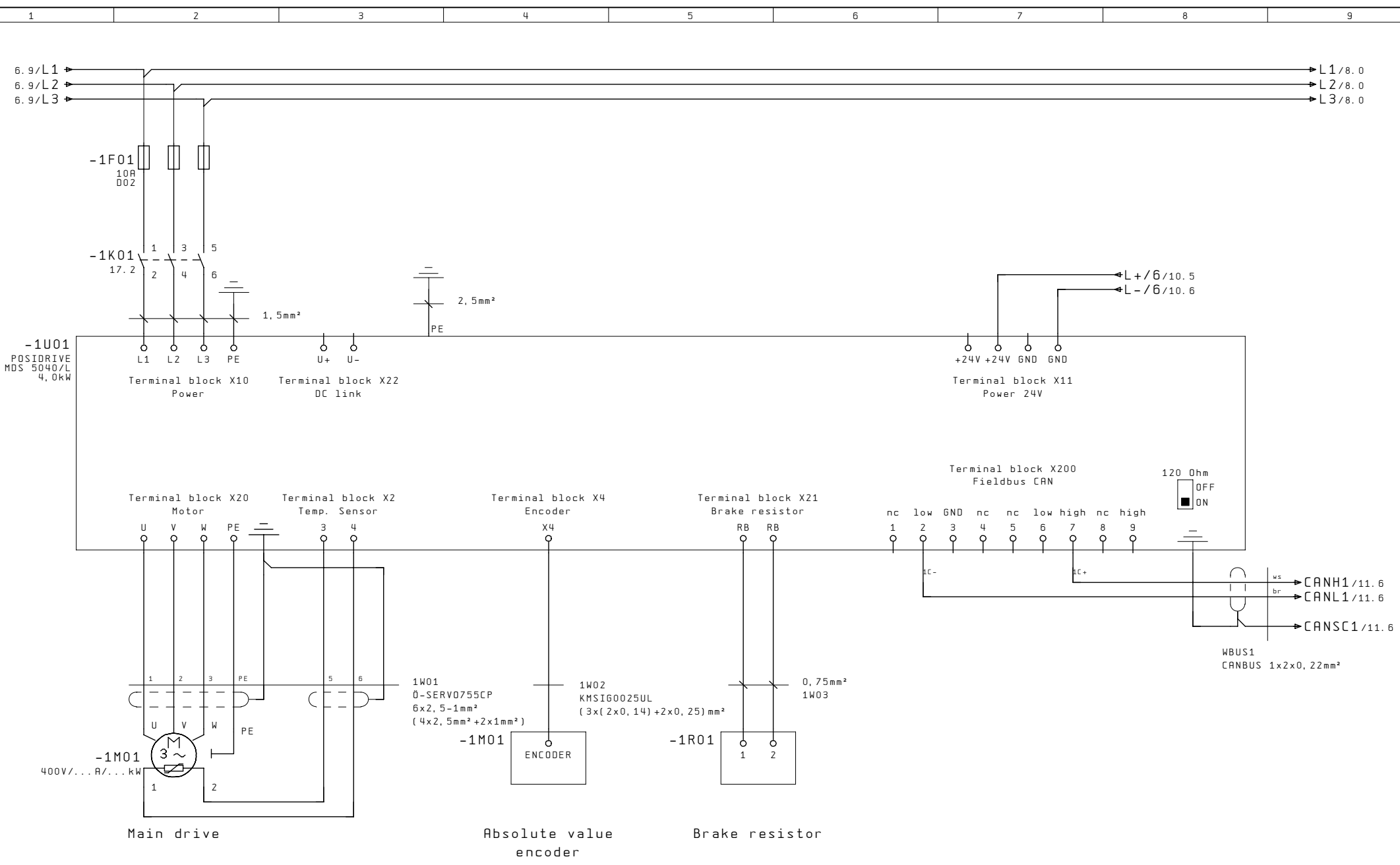
SCHUTZVERMERK NACH DIN 34 BEACHTEN ! NOTE PROTECTION DIN 34 !

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5						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	Power supply	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer			37517_02	+	
						APPROVED			ORDER-NO.				DRAWINGNUMBER		SHEET 6
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	28. Apr. 2006	TYPE	RVF 327 F/P/A				SP37500017		OF 29



SCHUTZVERMERK NACH DIN 34 BEACHTEN !
NOTE PROTECTION DIN 34 !



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DRAWN 12. Dez. 2007 KKE PURCHASER REX TECHNOLOGIE										TITLE		FILE-NO. = /	
CHECKED COMMISSION Vacuum stuffer										Main drive		37517_02 +	
APPROVED ORDER-NO.												DRAWINGNUMBER	
20. Feb. 2006 TYPE RVF 327 F/P/A												SHEET 7 A	
												OF 29 4	
												SP37500017	





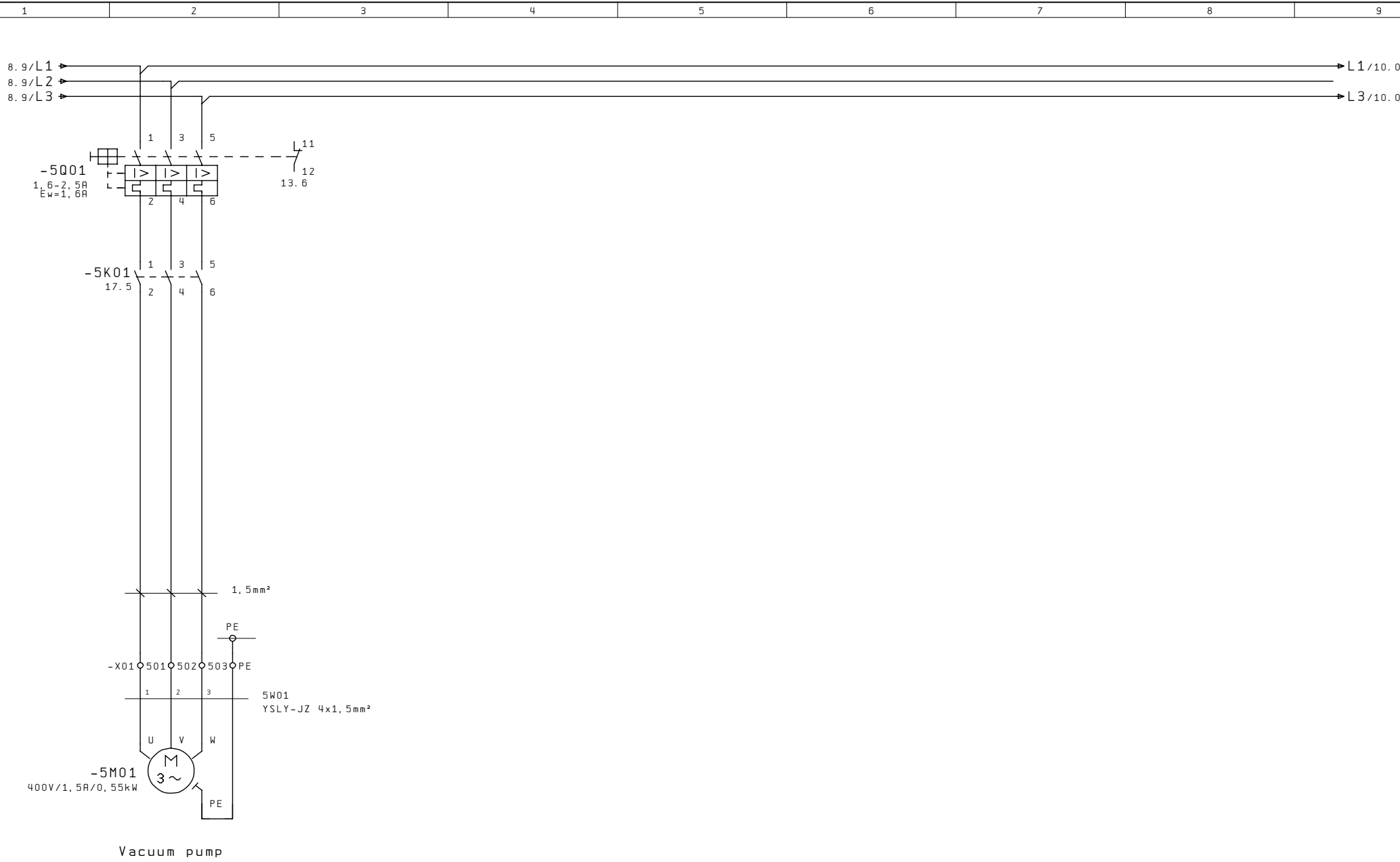
Linking drive

SCHUTZVERMERK NACH DIN 34 BEACHTEN !
 NOTE PROTECTION DIN 34 !

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7						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	Linking drive	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer			37517_02	+	
						APPROVED			ORDER-NO.				DRAWINGNUMBER	SHEET	8
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	22. Feb. 2005	TYPE	RVF	327 F/P/A			SP37500017	OF	29





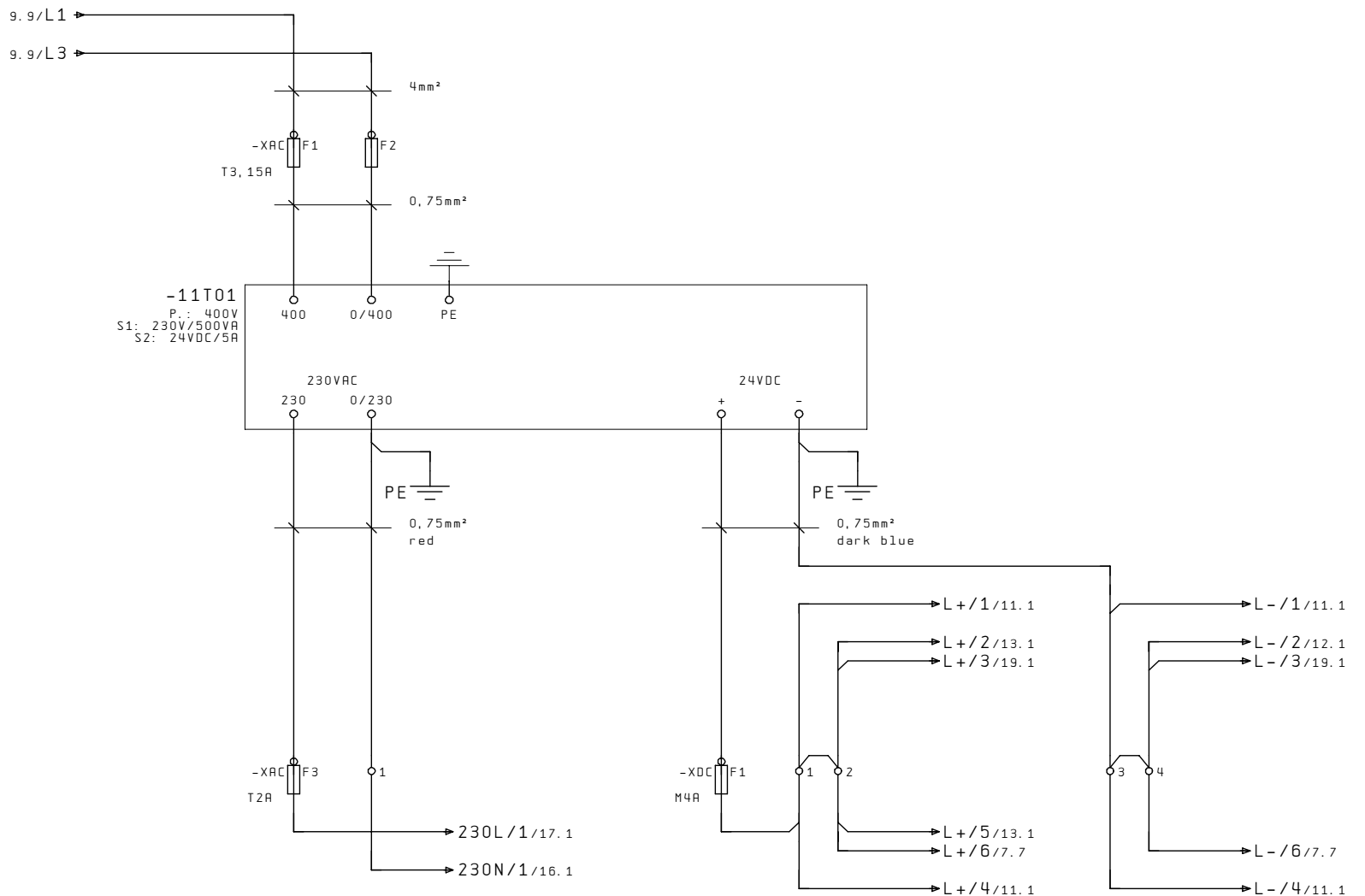
SCHUTZVERMERK NACH DIN 34 BEACHTEN !
NOTE PROTECTION DIN 34 !

Vacuum pump

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8						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer		37517_02	+	
						APPROVED			ORDER-NO.			DRAWINGNUMBER	SHEET	9
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	20. Feb. 2006	TYPE	RVF 327 F/P/A			SP37500017	OF	29
														4





Control voltage 230Vac

Control voltage 24Vdc

SCHUTZVERMERK NACH DIN 34 BEACHTEN ! NOTE PROTECTION DIN 34 !

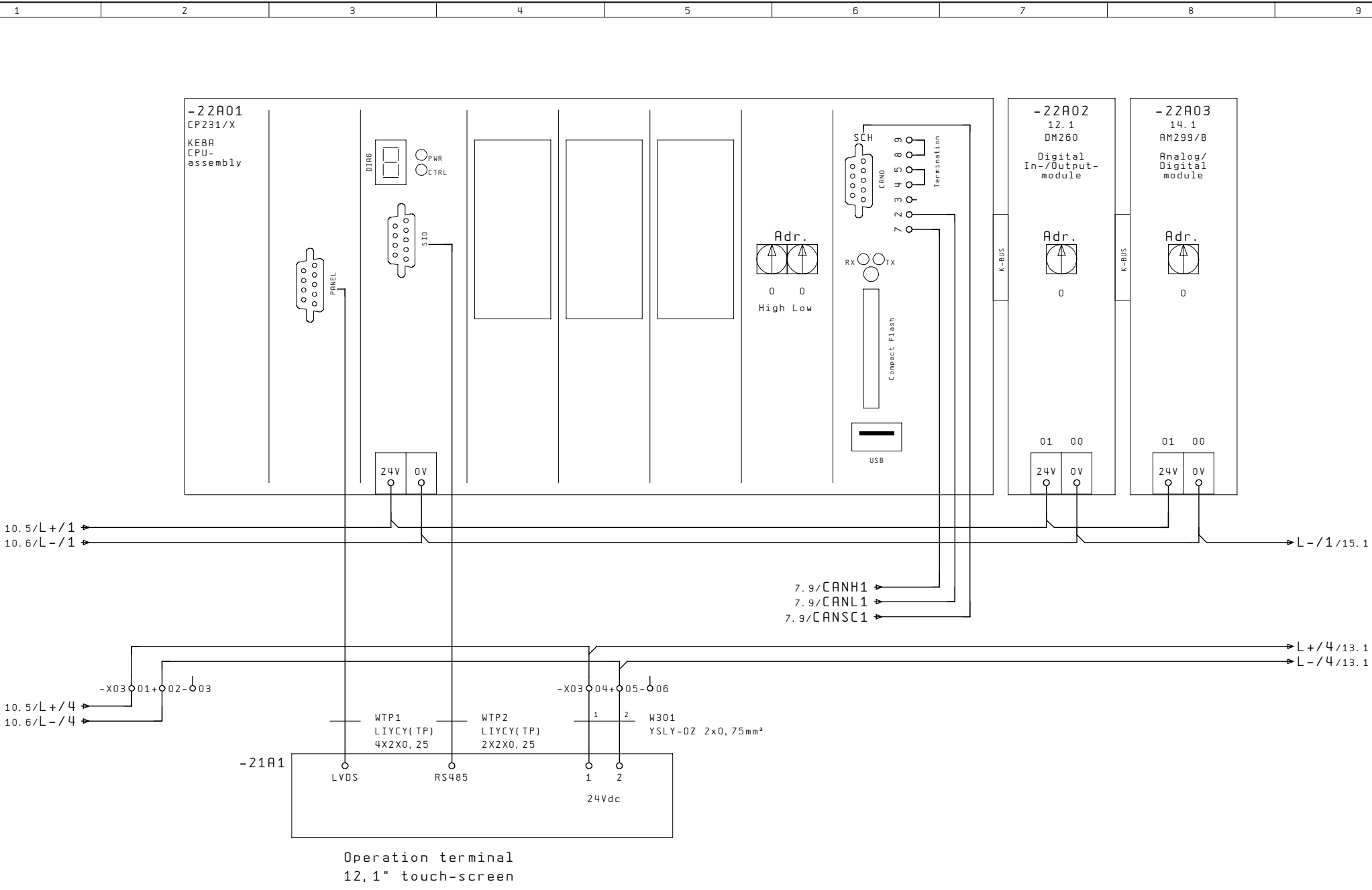
Diese Zeichnung ist unser geistiges Eigentum. Ohne unsere ausdrückliche, schriftliche Genehmigung darf sie weder kopiert noch Dritten weitergegeben oder zugänglich gemacht werden. Verstöße werden nach dem Urheberrechtsgesetz geahndet.
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9										11									
DRAWN 12. Dez. 2007 KKE PURCHASER REX TECHNOLOGIE										TITLE Control voltage									
CHECKED										COMMISSION Vacuum stuffer									
APPROVED										ORDER-NO.									
LAST DATE 28. Apr. 2006 TYPE RVF 327 F/P/A										DRAWINGNUMBER SP37500017									
										SHEET 10 OF 29									



FILE-NO.	=	/
37517_02	+	
DRAWINGNUMBER	SHEET	10
SP37500017	OF	29

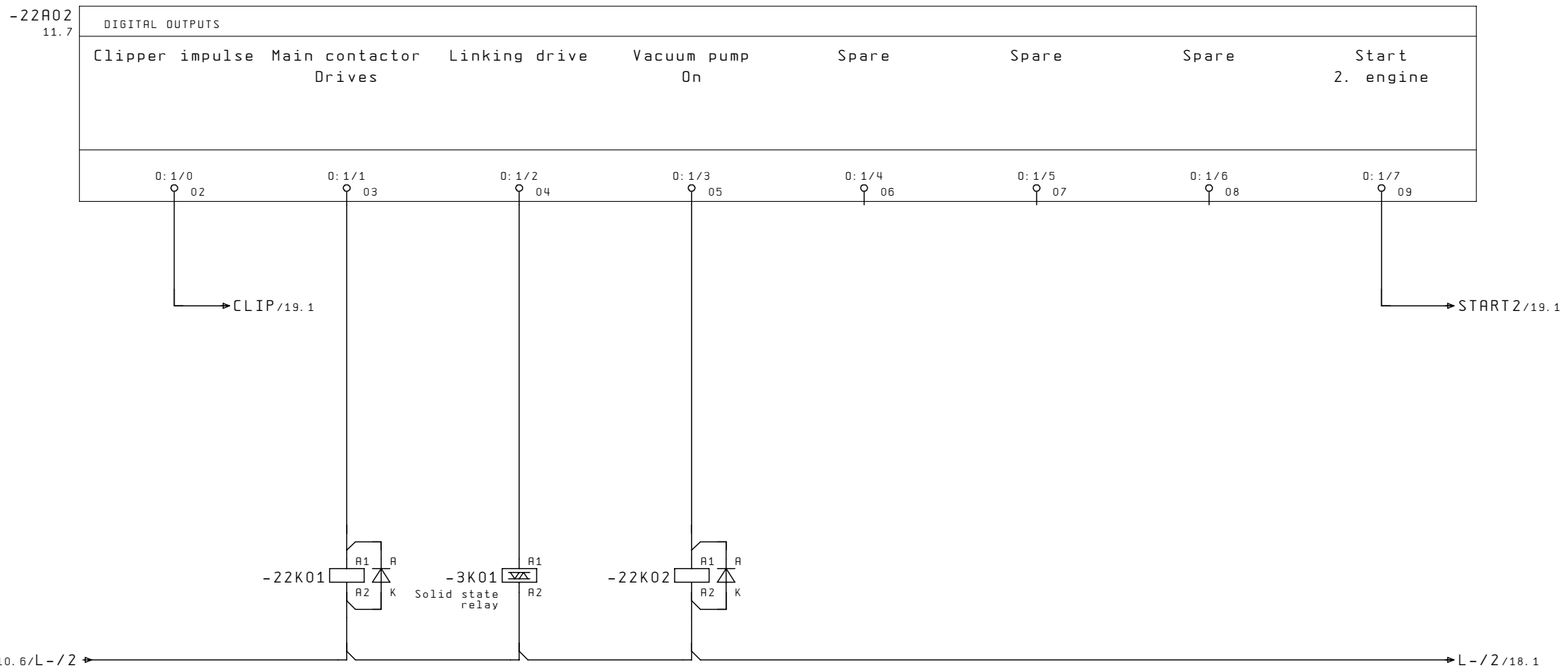
SCHUTZVERMERK NACH DIN 34 BERICHTEN 1



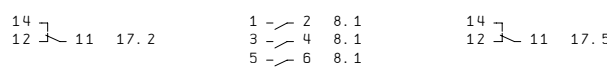
10 Diese Zeichnung ist unser geistiges Eigentum. Ohne unsere ausdrückliche, schriftliche Genehmigung darf sie weder kopiert noch Dritten weitergegeben oder zugänglich gemacht werden. Verstöße werden nach dem Urheberrechtsgesetz geahndet. The content of this drawing is our copyright property. This drawing was handed over to the receiver for personal use only and without our written permission it must not be reproduced or made available to any third parties. Any infringement will be prosecuted. 12

10						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer	CPU assembly	37517_02	+	
						APPROVED			ORDER-NO.					
10	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	18. Jul. 2005	TYPE	RVF 327 F/P/A			DRAWINGNUMBER	SHEET 11	A
												SP37500017	OF 29	4





SCHUTZVERMERK NACH DIN 34 BEACHTEN ! NOTE PROTECTION DIN 34 !



11 Diese Zeichnung ist unser geistiges Eigentum. Ohne unsere ausdrückliche, schriftliche Genehmigung darf sie weder kopiert noch Dritten weitergegeben oder zugänglich gemacht werden. Verstöße werden nach dem Urheberrechtsgesetz geahndet. The content of this drawing is our copyright property. This drawing was handed over to the receiver for personal use only and without our written permission it must not be reproduced or made available to any third parties. Any infringement will be prosecuted. 13

FILE-NO.	=	/
37517_02	+	
DRAWINGNUMBER	SHEET	A
SP37500017	12	4
	OF	29

DATE	NAME	CHECK	APPR.	LAST DATE	TYPE
12. Dez. 2007	KKE			16. Feb. 2006	RVF 327 F/P/A

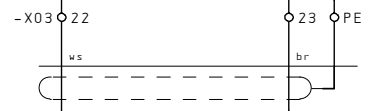
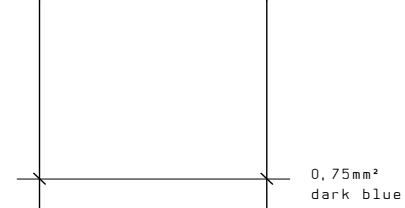
TITLE	DRAWN	CHECKED	APPROVED	ORDER-NO.
Digital outputs CPU	12. Dez. 2007			

PURCHASER	COMMISSION	ORDER-NO.
REX TECHNOLOGIE	Vacuum stuffer	

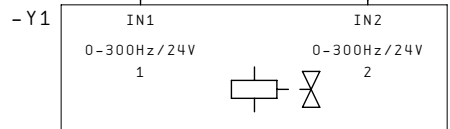
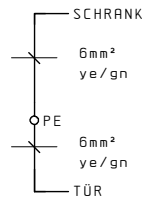


-22A03
11.7

DIGITAL OUTPUTS				DIGITAL INPUTS			
Vacuum valve open	Vacuum valve closed	Spare	Spare	Spare	Spare	Spare	Spare
0: 3/0 02	0: 3/1 03	0: 3/2 04	0: 3/3 05	I: 4/0 06	I: 4/1 07	I: 4/2 08	I: 4/3 09



W307
LIYCY 2x0,75mm²



Valve for vacuum regulation

SCHUTZVERMERK NACH DIN 34 BEACHTEN 1

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13						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE
						CHECKED			COMMISSION	Vacuum stuffer
						APPROVED			ORDER-NO.	
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	20. Feb. 2006	TYPE	RVF 327 F/P/A	

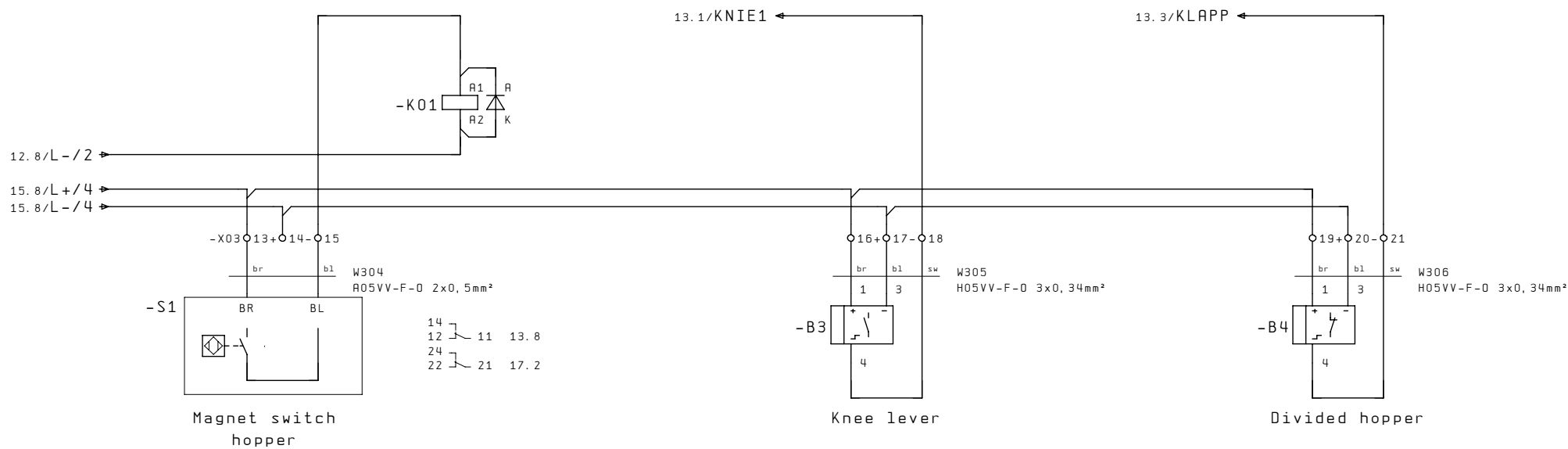
TITLE	Digital In-/Outputs CPU
-------	-------------------------




FILE-NO.	=	/
37517_02	+	
DRAWINGNUMBER	SHEET 14	A
SP37500017	OF 29	4

SCHUTZVERMERK NACH DIN 34 BEACHTEN !

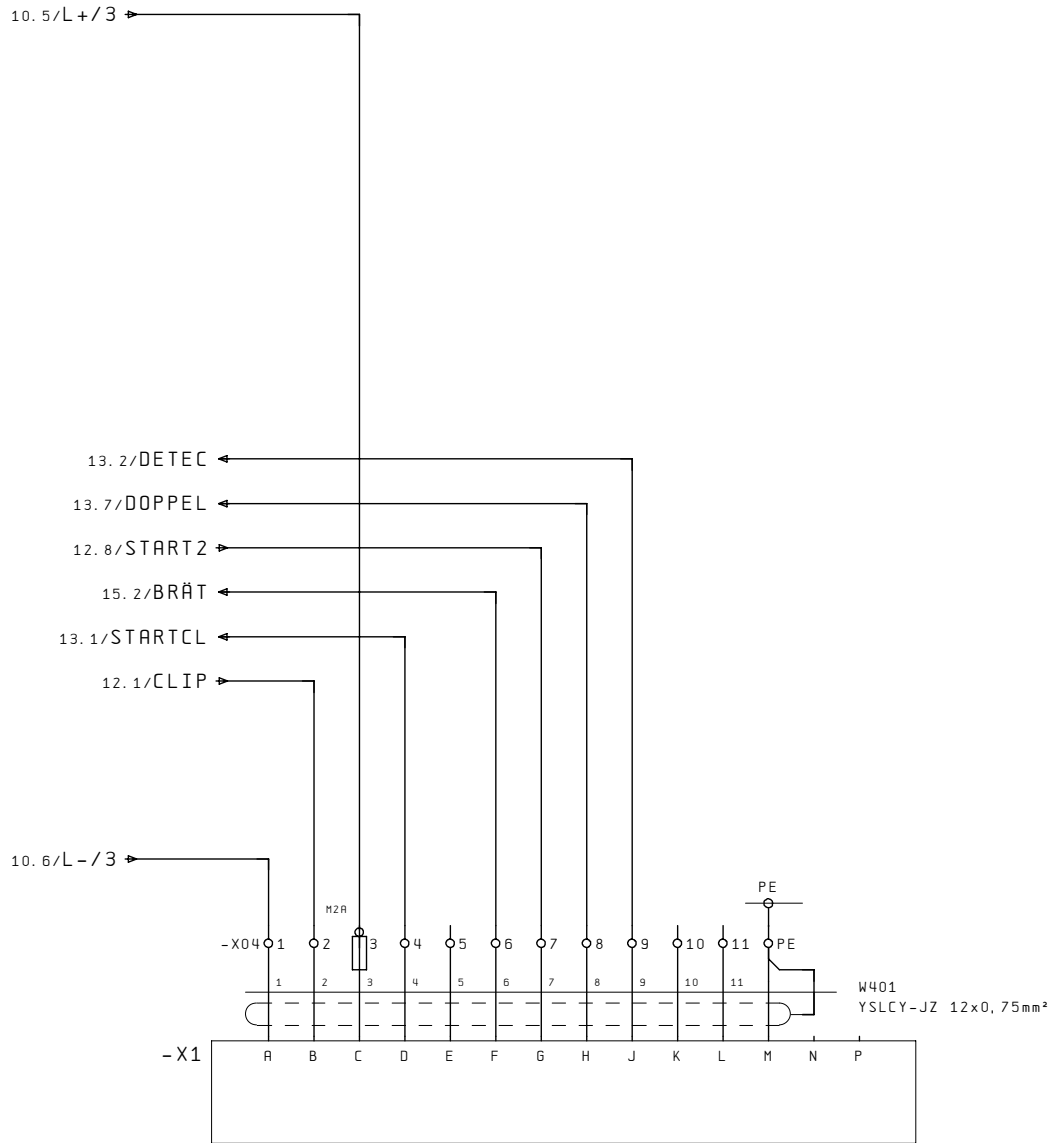
1 2 3 4 5 6 7 8 9



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17						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE		FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer	Position switches		37517_02	+	
						APPROVED			ORDER-NO.				DRAWINGNUMBER	SHEET 18	A
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	20. Feb. 2006	TYPE	RVF 327 F/P/A				SP37500017	OF 29	4

SCHUTZVERMERK NACH DIN 34 BEACHTEN !



Clipping socket

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18

20

						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE
						CHECKED			COMMISSION	Vacuum stuffer
						APPROVED			ORDER-NO.	
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	20. Feb. 2006	TYPE	RVF 327 F/P/A	

TITLE	Clipper socket
-------	----------------



FILE-NO.	=	/
37517_02	+	
DRAWINGNUMBER	SHEET 19	A
SP37500017	OF 29	4

SCHUTZVERMERK NACH DIN 34 BEACHTEN 1

CONNECTION DIAGRAM		TERMINAL STRIP -X01																		
		TO													TO					
CABLE-NUMBER	CORETYPE/SECTION	CORE	=IDENT.	+LOCATION	-ITM. NO.	PIN	TERMINAL	BRIDGE	MARKED BRIDGE	TYPE OF TERM.	=IDENT.	+LOCATION	-ITM. NO.	PIN	CORETYPE/SECTION	CORE	CABLE-NUMBER			
W102	YSLY-JZ 4x4mm ²	1		+RVF-T01		u	L1	o		WDU 6			-1F01	_1						
W102	YSLY-JZ 4x4mm ²	2		+RVF-T01		v	L2	o		WDU 6			-1F01	_3						
W102	YSLY-JZ 4x4mm ²	3		+RVF-T01		w	L3	o		WDU 6			-1F01	_5						
W102	YSLY-JZ 4x4mm ²	PE		+RVF-T01		PE	PE	o		WPE 6			MPL							
W3W01	YSLY-JZ 4x1.5mm ²	1		-3M01		U	301	o		WDU 2.5			-3K01	2						
W3W01	YSLY-JZ 4x1.5mm ²	2		-3M01		V	302	o		WDU 2.5			-3K01	4						
W3W01	YSLY-JZ 4x1.5mm ²	3		-3M01		W	303	o		WDU 2.5			-3K01	6						
W3W01	YSLY-JZ 4x1.5mm ²	PE		-3M01		PE	PE	o		WPE 2.5			PE							
W5W01	YSLY-JZ 4x1.5mm ²	1		-5M01		U	501	o		WDU 2.5			-5K01	2						
W5W01	YSLY-JZ 4x1.5mm ²	2		-5M01		V	502	o		WDU 2.5			-5K01	4						
W5W01	YSLY-JZ 4x1.5mm ²	3		-5M01		W	503	o		WDU 2.5			-5K01	6						
W5W01	YSLY-JZ 4x1.5mm ²	PE		-5M01		PE	PE	o		WPE 2.5			PE							

19 Diese Zeichnung ist unser geistiges Eigentum. Ohne unsere ausdrückliche, schriftliche Genehmigung darf sie weder kopiert noch Dritten weitergegeben oder zugänglich gemacht werden. Verstöße werden nach dem Urheberrechtsgesetz geahndet. The content of this drawing is our copyright property. This drawing was handed over to the receiver for personal use only and without our written permission it must not be reproduced or made available to any third parties. Any infringement will be prosecuted. 21

DRAWN	12. Dez. 2007	000	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
CHECKED			COMMISSION	Vacuum stuffer	Versorgung 400V	37517_02	+	
APPROVED			ORDER-NO.					
MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	28. Apr. 2006	TYPE	RVF 327 F/P/A
						DRAWINGNUMBER		SHEET 20
						SP37500017		OF 29



SCHUTZVERMERK NACH DIN 34 BEACHTEN 1

CONNECTION DIAGRAM		TERMINAL STRIP -X02																
CABLE-NUMBER	TO			=IDENT.	+LOCATION	-ITM. NO.	PIN	TERMINAL	BRIDGE	MARKED BRIDGE	TYPE OF TERM.	=IDENT.	+LOCATION	-ITM. NO.	PIN	TO		CABLE-NUMBER
	CORETYPE/SECTION	CORE	CORE													CORETYPE/SECTION	CORE	
W201	YSLY-JZ	3x0.75mm²	1			-6M01	L	1	•		WDK 2,5N							
W201	YSLY-JZ	3x0.75mm²	2			-6M01	N	2	•		"							
								3	•		WDK 2,5N							
								4	•		"							
W201	YSLY-JZ	3x0.75mm²	PE			-6M01	PE	PE	o		WDK 2,5N PE							
								PE	o		"							

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20

22

DRAWN	12. Dez. 2007	000	PURCHASER	REX TECHNOLOGIE
CHECKED			COMMISSION	Vacuum stuffer
APPROVED			ORDER-NO.	
MODIFICATION	DATE	NAME	CHECK	APPR.
	28. Apr. 2006			
TYPE	RVF 327 F/P/A			

TITLE
Steuerung 230V



FILE-NO.	=	/
37517_02	+	
DRAWINGNUMBER	SHEET 21	
SP37500017	OF 29	

SCHUTZVERMERK NACH DIN 34 BEACHTEN I
NOTE PROTECTION DIN 34 I

CONNECTION DIAGRAM		TERMINAL STRIP												-X03	
CABLE-NUMBER	TO			=IDENT.	+LOCATION	-ITM. NO.	PIN	TERMINAL	BRIDGE	MARKED BRIDGE	TYPE OF TERM.	TO			CABLE-NUMBER
	CORETYPE/SECTION	CORE	CORE									=IDENT.	+LOCATION	-ITM. NO.	
						-XDC	1	01+	●		DLI 2,5 DB				
						-XDC	3	02-	●		"				
								03	○		"				
W301	YSLY-0Z	2x0.75mm ²	1			-21A1	1	04+	●		DLI 2,5 DB				
W301	YSLY-0Z	2x0.75mm ²	2			-21A1	2	05-	●		"				
								06	○		"				
								07+	●		DLI 2,5 DB				
								08-	●		"				
								09	○		"				
W303	LIYCY	3x0.75mm ²	ws			-B2	24V	10+	●		DLI 2,5 DB				
W303	LIYCY	3x0.75mm ²	br			-B2	0V	11-	●		"				
W303	LIYCY	3x0.75mm ²	gn			-B2	0-10V	12	○		"		-22A03	I: 5.1	
W304	A05VV-F-0	2x0.5mm ²	br			-S1	BR	13+	●		DLI 2,5 DB				
								14-	●		"				
W304	A05VV-F-0	2x0.5mm ²	b1			-S1	BL	15	○		"		-K01	A1	
W305	H05VV-F-0	3x0.34mm ²	br			-B3	1	16+	●		DLI 2,5 DB				
W305	H05VV-F-0	3x0.34mm ²	b1			-B3	3	17-	●		"				
W305	H05VV-F-0	3x0.34mm ²	sw			-B3	4	18	○		"		-22A02	I: 2/0	
W306	H05VV-F-0	3x0.34mm ²	br			-B4	1	19+	●		DLI 2,5 DB				
W306	H05VV-F-0	3x0.34mm ²	b1			-B4	3	20-	●		"				
W306	H05VV-F-0	3x0.34mm ²	sw			-B4	4	21	○		"		-22A02	I: 2/2	
W307	LIYCY	2x0.75mm ²	ws			-Y1	IN1	22	○		WDK 2,5N		-22A03	0: 3/0	
W307	LIYCY	2x0.75mm ²	br			-Y1	IN2	23	○		"		-22A03	0: 3/1	
W303	LIYCY	3x0.75mm ²	SCR			W303	Schirm	PE	○		WDK 2,5N PE				
W307	LIYCY	2x0.75mm ²	SCR			W307	Schirm	PE	○		"		PE		
						TÜR		PE	○		WPE 6		SCHRANK		

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21						DRAWN	12. Dez. 2007	000	PURCHASER	REX TECHNOLOGIE	TITLE	Steuerung 24Vdc	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer			37517_02	+	
						APPROVED			ORDER-NO.						
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	28. Apr. 2006	TYPE	RVF 327 F/P/A				DRAWINGNUMBER	SHEET 22	A
													SP37500017	OF 29	4



SCHUTZVERMERK NACH DIN 34 BEACHTEN 1

CONNECTION DIAGRAM		TERMINAL STRIP -X04															
		TO								TO							
CABLE-NUMBER	CORETYPE/SECTION	CORE	=IDENT.	+LOCATION	-ITM. NO.	PIN	TERMINAL	BRIDGE	MARKED BRIDGE	TYPE OF TERM.	=IDENT.	+LOCATION	-ITM. NO.	PIN	CORETYPE/SECTION	CORE	CABLE-NUMBER
W401	YSLCY-JZ 12x0.75mm²	1			-X1	A	1	o		WDK 2,5N			-XDC	4			
W401	YSLCY-JZ 12x0.75mm²	2			-X1	B	2	o		"			-22A02	0: 1/0			
W401	YSLCY-JZ 12x0.75mm²	3			-X1	C	3	o		WSI 6 (MZA)			-XDC	2			
W401	YSLCY-JZ 12x0.75mm²	4			-X1	D	4	o		WDK 2,5N			-22A02	I: 2/0			
W401	YSLCY-JZ 12x0.75mm²	5			-X1	E	5	o		"							
W401	YSLCY-JZ 12x0.75mm²	6			-X1	F	6	o		WDK 2,5N			-22A03	I: 5.0			
W401	YSLCY-JZ 12x0.75mm²	7			-X1	G	7	o		"			-22A02	0: 1/7			
W401	YSLCY-JZ 12x0.75mm²	8			-X1	H	8	o		WDK 2,5N			-22A02	I: 2/6			
W401	YSLCY-JZ 12x0.75mm²	9			-X1	J	9	o		"			-22A02	I: 2/1			
W401	YSLCY-JZ 12x0.75mm²	10			-X1	K	10	o		WDK 2,5N							
W401	YSLCY-JZ 12x0.75mm²	11			-X1	L	11	o		"							
W401	YSLCY-JZ 12x0.75mm²	PE			-X1	M							PE				
W401	YSLCY-JZ 12x0.75mm²	SCR			W401	Schirm	PE	o		WDK 2,5N PE							

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DRAWN	12. Dez. 2007	000	PURCHASER	REX TECHNOLOGIE	TITLE	Extern 24Vdc		FILE-NO.	=	/	
CHECKED			COMMISSION	Vacuum stuffer				37517_02	+		
APPROVED			ORDER-NO.								
MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	28. Apr. 2006	TYPE	RVF 327 F/P/A	DRAWINGNUMBER	SHEET 23	A
									SP37500017	OF 29	4

SCHUTZVERMERK NACH DIN 34 BERICHTEN 1

CONNECTION DIAGRAM		TERMINAL STRIP										-XDC				
CABLE-NUMBER	CORETYPE/SECTION	TO				TERMINAL	BRIDGE	MARKED BRIDGE	TYPE OF TERM.	TO				CABLE-NUMBER		
		=IDENT.	+LOCATION	-ITM. NO.	PIN					=IDENT.	+LOCATION	-ITM. NO.	PIN		CORETYPE/SECTION	CORE
				-XDC	1	F1	o		WSI 6 (M4A)			-11T01	+			
				-X03	01+	1			WDK 2,5N V			-22A01	24V			
				-XDC	F1	2			WDK 2,5N V			-K01	11			
				-1U01	+24V	3			WDK 2,5N V			-X04	3			
				-3001	12	4			WDK 2,5N V			-11T01	-			
				-X03	02-							-22A01	0V			
				-1U01	GND							-22K01	A2			
												-X04	1			

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DRAWN	12. Dez. 2007	000	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
CHECKED			COMMISSION	Vacuum stuffer	Steuerung Versorgung 24Vdc	37517_02	+	
APPROVED			ORDER-NO.					
MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	DRAWINGNUMBER	SHEET	25
					28. Apr. 2006	SP37500017	OF	29
					TYPE			4
					RVF 327 F/P/A			




PARTS LIST

IDENTIFICATION	QUANTITY	DESCRIPTION	ITEM NUMBER	PAGE
-0GEH	1,000	Switch cabinet RVF 327	440x670x215+75mm	/3. 2
-1U01	1,000	Servoinverter 4kW	375FR039	/7. 0
-1U01	1,000	Fieldbus Module for Servoinverter	475PL005	/7. 0
-1F01	1,000	Fuse base	475SI080	/7. 1
-1F01	3,000	Screw cap	475SI081	/7. 1
-1F01	3,000	Holding spring	475SI082	/7. 1
-1F01	3,000	Gauge ring 10A	475SI083	/7. 1
-1F01	3,000	Fuse link 10A	475SI076	/7. 1
-1M01	1,000	Encoder cable RVF 327	475S0601	/7. 3
-1R01	1,000	Brake resistor	475FR036	/7. 5
-1K01	1,000	Contactactor 4kW	475SÜ170	/17. 2
-1K01	1,000	RC surge suppressor for contactor 100-M, 700-M	475RC006	/17. 2
-3Q01	1,000	Circuit breaker 2.5-4.0A	475ST241	/8. 1
-3Q01	1,000	Auxiliary contact for circuit breaker	475ST239	/8. 1
-3K01	1,000	Solid state relay	475S0507	/13. 4
-5Q01	1,000	Circuit breaker 1.6-2.5A	475ST240	/9. 1

SCHUTZVERMERK NACH DIN 34 BEACHTEN !

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25						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer		37517_02	+	
						APPROVED			ORDER-NO.			DRAWINGNUMBER		
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	12. Dez. 2007	TYPE	RVF 327 F/P/A			SP37500017		OF 29

PARTS LIST

IDENTIFICATION	QUANTITY	DESCRIPTION	ITEM NUMBER	PAGE
-5Q01	1,000	Auxiliary contact for circuit breaker	475ST239	/9.1
-5K01	1,000	Contactora 2.2kW	475SÜ169	/17.5
-5K01	1,000	RC surge suppressor for contactora 100-M, 700-M	475RC006	/17.5
-6M01	1,000	Connector for interior ventilator (male)	475S0617	/16.1
-6M01	1,000	Connector for interior ventilator (female)	475S0618	/16.1
-11T01	1,000	Control transformer with diode rectifier	475TR070	/10.1
-21A1	1,000	Conector 2-pin	475S0609	/11.2
-22A01	1,000	CPU assembly EL230, CP231/X	475EL021	/11.1
-22A01	1,000	Memory card	475EL022	/11.1
-22A01	1,000	Conector 2-pin	475S0609	/11.1
-22A02	1,000	Digital module DM260/A	475EL023	/11.7
-22A02	1,000	Conector 2-pin	475S0609	/11.7
-22A02	2,000	Conector 8-pin	475S0610	/11.7
-22A03	1,000	Analog module AM299/B	475EL024	/11.7
-22A03	1,000	Conector 2-pin	475S0609	/11.7
-22A03	2,000	Conector 8-pin	475S0610	/11.7

SCHUTZVERMERK NACH DIN 34 BEACHTEN !
NOTE PROTECTION DIN 34

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26						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer		37517_02	+	
						APPROVED			ORDER-NO.			DRAWINGNUMBER	SHEET 27	A
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	22. Feb. 2005	TYPE	RVF 327 F/P/A		SP37500017	OF 29	4	

PARTS LIST

IDENTIFICATION	QUANTITY	DESCRIPTION	ITEM NUMBER	PAGE
-22K01	1,000	Miniature relay	475SI087	/12.3
-22K02	1,000	Miniature relay	475SI087	/12.5
-B2	1,000	Appliance connector 3+PE	475S0616	/15.2
-B3	1,000	Cable for proximity switch	475S0611	/18.5
-B4	1,000	Cable for proximity switch	475S0611	/18.7
-K01	1,000	Plug-in relay	475SI028	/18.3
-K01	1,000	Relay socket	475SI029	/18.3
-K01	1,000	Protection diode module for relay	475S0608	/18.3
-M01	1,000	Cabinet ventilator RVF 327	475S0612	/16.4
-M01	1,000	Outlet filter RVF 327	475S0613	/16.4
-S1	1,000	Magnet switch hopper	475ST238	/18.1
-X1	1,000	Clipping socket	475S0004	/19.1
-X04	1,000	Micro-fuse 2A medium time-lag	475SI075	/19.2
-XAC	1,000	Micro-fuse 2A time-lag	475SI074	/10.2
-XAC	2,000	Micro-fuse 3.15A time-lag, high breaking capacity	475SI088	/10.2
-XDC	1,000	Micro-fuse 4A medium time-lag	475SI047	/10.4

SCHUTZVERMERK NACH DIN 34 BEACHTEN 1

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27						DRAWN	12. Dez. 2007	KKE	PURCHASER	REX TECHNOLOGIE	TITLE	FILE-NO.	=	/
						CHECKED			COMMISSION	Vacuum stuffer		37517_02	+	
						APPROVED			ORDER-NO.			DRAWINGNUMBER	SHEET 28	A
IDX	MODIFICATION	DATE	NAME	CHECK	APPR.	LAST DATE	22. Feb. 2005	TYPE	RVF 327 F/P/A		SP37500017	OF 29	4	

Typ	Nennleistung / power consumption		Vorsicherung / Prefuse
RVF 327	5 kW	200 V – 260 V	16 A
		380 V – 440 V	16 A
		500 V – 575 V	16 A