



Flava House
Beta Court, Harper Road
Sharston,
M22 4XR

FINISHED PRODUCT SPECIFICATION

Product details

| | | | |
|-------------------|------------|------------------|--------------------------|
| Sku code | 802758 | | |
| Product code | 4165 | Product name | Flava Square Curry Sauce |
| Weight | 50g | Version | 1 |
| Commodity code | 2103909089 | Issue date | 07/12/2023 |
| Meursing code | 7021 | Reason for issue | New Range |
| Country of origin | UK | QUID required | No |
| Pack weight | 50g | Average weight | Yes |
| PAL | NA | | |

Ingredients

| Ingredient declaration |
|---|
| Water, Sugar, Dextrose, Salt, Skimmed MILK Powder, Modified Maize Starch, Spices (Turmeric, Coriander, Cumin, Cayenne, Black Pepper, Cardamom, Ginger), Rapeseed Oil, Pineapple Juice Concentrate, Acid (Acetic Acid), Wheat Flour (WHEAT Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Dried Onion, Dried Garlic, Thickener (Xanthan Gum), Colour (Paprika Extract). |
| Allergy advice: For allergens see ingredients highlighted |

| Ingredient Name | % in product | Countries of origin |
|---|--------------|---|
| Water | <50% | UK |
| Sugar (Cane or Beet) (SO2 <10ppm) | <26% | Angola, Australia, Barbados, Belize, Benin, Brazil, Burkina Faso, Colombia, Costa Rica, Dominican Republic, Ethiopia, Fiji, Guadeloupe, Guatemala, Guyana, Honduras, Ivory Coast, Jamaica, Kenya, Laos, Madagascar, Malawi, Mozambique, Nepal, Nicaragua, Panama, Peru, Reunion, Suriname, Swaziland, Tanzania, Zambia, UK, Poland, France, Belgium, Netherlands, Thailand, Mauritius, Germany. |
| Dextrose (Maize/Wheat) (SO2 <10ppm) Wheat-based glucose syrups including dextrose, wheat-based maltodextrins and products thereof (such as polyols) are exempted from allergen labelling according to Annex II of Regulation (EU) n° 1169/2011 Valid It | <6% | Belgium, India |

| | | |
|--|-----|--|
| Salt (E535 – 15ppm) | <5% | UK, China |
| Skimmed Milk Powder | <4% | UK, Ireland |
| Modified Maize Starch (Waxy) (SO2 <10ppm) Valid It / IP | <3% | Netherlands, France, Germany, Italy |
| Spices (Turmeric, Coriander, Cumin, Cayenne, Black Pepper, Cardamom, Ginger) Valid It | <3% | Turmeric – India. Coriander - India Russia, Morocco. Cumin – India. Cayenne – India, China, Spain, Peru, Malawi, Uganda, Kenya. Black Pepper – Vietnam, Indonesia, India, Sri Lanka, Brazil, Spain. Cardamom – Guatemala, Spain. Ginger – India, Nigeria |
| Rapeseed Oil (E900) Valid It | <3% | UK, Netherlands, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Austria, Australia, Denmark and Uruguay. |
| Pineapple Juice Concentrate | <2% | Germany, Thailand, Indonesia, Vietnam, Costa Rica, Philippines, Brazil, China (People's Republic), Guatemala, USA, Kenya, Honduras, Ivory Coast, Ghana. |
| Acid (Acetic Acid) | <2% | UK |
| Wheat Flour (Wheat flour, Calcium Carbonate, Iron, Niacin, Thiamin) | <2% | UK, USA, India, China, France. |

| | | |
|--|-------|--|
| Dried Onion (E551) | <2% | India, China |
| Dried Garlic | <1% | China |
| Thickener (Xanthan Gum) (Maize) Valid IT / IP Certificate | <0.5% | China |
| Colour (Paprika Extract) (Sunflower Oil) | <0.5% | India, China, UK, France, Belgium, Hungary |
| Comments | - | |

Additives

| Name | E-Number | Function |
|-------------------|----------|-------------------------|
| Acetic Acid | E260 | Acid |
| Xanthan Gum | E415 | Thickener |
| Paprika Extract | E160c | Colour |
| Calcium Carbonate | E170 | Statutory Fortification |
| Comments | - | |

Nutritional information

Typical values per 100g

| | |
|--------------------|------|
| Energy (kJ) | 779 |
| Energy (kcal) | 184 |
| Fat | 2.4 |
| Of which saturates | 0.2 |
| Carbohydrate | 38.1 |
| of which sugars | 32.7 |
| Fibre | 1 |
| Protein | 1.8 |

| | |
|----------------|-------------|
| Salt | 4.06 |
| Nutritional by | Calculation |

Free from information

| | | | |
|----------------------------------|---|-------------------------------------|---|
| Additives | E260, E415, E160c, E170. Processing Aids E535, E900, E551 | Nut & Peanut Derivatives excl. Oil | No |
| Artificial Flavourings | No | Nut & Peanut Oil | No |
| Natural Flavourings | No | Seed Derivatives excl. Oil | No |
| Preservatives | No | Seed Oil | Yes - Rapeseed Oil. Sunflower Oil in Paprika Extract. |
| Artificial Preservatives | No | Palm Oil | No |
| Natural Colours | Yes - Paprika Extract | Pine Nuts / Kernels | No |
| Artificial Colours | No | Yeast | No |
| MSG | No | Kiwi Fruit | No |
| BHT/BHA | No | Animal Products: Beef & Derivatives | No |
| Sweeteners | No | Animal Products: Pork | No |
| Hydrolysed Vegetable Protein | No | Animal Products: Lamb | No |
| Maize & Maize Derivatives | Yes - Modified Starch, Xanthan Gum, Dextrose | Animal products: Poultry | No |
| Genetically Modified Ingredients | No | Animal products: Other | No |

Allergens

| Allergen | In product | On line | Handled on site |
|----------|-------------------|---------|-----------------|
| Gluten | Yes - Wheat Flour | Yes | Yes |
| Barley | No | Yes | Yes |

| | | | |
|---|---|-----|-----|
| Wheat | Yes -Wheat flour, Dextrose - Wheat-based glucose syrups including dextrose, wheat-based maltodextrins and products thereof (such as polyols) are exempted from allergen labelling according to Annex II of Regulation (EU) n° 1169/2011 | Yes | Yes |
| Soya & Soya Derivatives | No | Yes | Yes |
| Tree Nuts | No | No | No |
| Peanuts | No | No | No |
| Sesame Seeds | No | No | No |
| Mustard / Mustard Seeds / Mustard Derivatives | No | Yes | Yes |
| Celery / Celeriac | No | Yes | Yes |
| Milk and Milk Derivatives | Yes - Skimmed Milk Powder | Yes | Yes |
| Molluscs | No | No | No |
| Lupin | No | No | No |
| Sulphur Dioxide/Sulphites (>10ppm) | Yes - Sugar, Dextrose and Modified Starch SO2 <10ppm | Yes | Yes |
| Egg | No | No | No |
| Crustaceans | No | No | No |
| Fish | No | No | No |

Suitable for

| | | | |
|-------------|--------------------------|--------------------|--------------------------|
| Vegetarians | Yes | Coeliacs | No - Wheat Flour |
| Vegans | No - Skimmed Milk Powder | Lactose intolerant | No - Skimmed Milk Powder |

Micro

| | | | |
|--------------|---------------|-------------------------|------------|
| TVC | <1000cfu/g | Entero | <100cfu/g |
| E. Coli | <10cfu/g | Yeasts and Moulds | <1000cfu/g |
| Salmonella | Absent in 25g | Lactic acid bacteria | <1000cfu/g |
| Staph Aureus | <20cfu/g | Clostridium perfringens | <100cfu/g |

Process summary

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|---------------------------|
| Raw material intake |
| Raw material storage |
| Batching of raw materials |
| Mixing |
| Cooking |
| Packing |
| Metal detection |
| Labelling and coding |

Palletisation

Dispatch

Storage

Organoleptic standards

| | | | |
|--------------------|-------------------------------------|------------|-------------------------------|
| Ambient shelf life | 6 Months | Appearance | A dark orange sauce |
| Chilled shelf life | NA | Aroma | Sweet with spicy notes |
| Frozen shelf life | NA | Flavour | Sweet with citrus spice notes |
| Storage conditions | Store in a cool, dark and dry place | | |

Quality checks

Packaging

| | | | |
|----------------------------------|---|-----------------------------|--|
| Weight check frequency | 10 Sachets every 30 mins | Inner packaging description | Clear Laminate Sachets, 90mu LLDPE/12mu PET (1.5mu adhesive) (1.8g) (90 x 75mm) – Fin seal. |
| Weight checks parameters | Fill weights to specification | Inner Barcode | NA |
| Coding checks frequency | Start of run & every 30 minutes | Outer packaging description | Corrugated Cardboard Case (190 x 180 x 75mm) (70g) with blue polythene liner (385 x 510mm) (20g) |
| Coding checks parameters | Clear, legible, correct | Outer barcode | 05032457641142 |
| Seal checks frequency | Start of run & every 30 minutes | Pallet details | Wooden pallet |
| Seal checks parameters | Intact & clean | Cases per layer | 50g x 20 x 30 |
| Metal detection checks frequency | Start and end of run plus every hour | layers per pallet | 8 |
| Metal detection checks parameter | 1.5mm Fe, 2mm Non Fe, 3mm SS | Cases per pallet | 240 |
| pH | <4 | pH test frequency | Each batch |
| Directions for use | Use as required | | |
| Coding format | (day) (month) (year) (batch) (Day) is denoted by the first 2 numbers (Month) is denoted by the second 2 numbers (Year) is denoted by the last number of year (Batch) is denoted by the number of the actual batch on the production day | | |

Health and safety data

| | | | |
|------------------|---|----------------------|--|
| Product Digested | This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice | Fire | Avoid production of dust. Fires should be controlled by water spray, rather than by main jets, to avoid generating explosive dust clouds. |
| Skin Contact | Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation | Storage Precautions | Original sealed containers should be stored in a cool dry place |
| Eye Contact | Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists. | Handling Precautions | All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling |
| Product Inhaled | Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention. | Spillage | Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities. |

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Approval on behalf of the Flava People**Customer Approval**

| | | | |
|-------------|------------------------|-------------|--|
| Approved by | C Joynson | Approved by | |
| Position | Technical Co-ordinator | Position | |
| Date | 07/12/2023 | Date | |